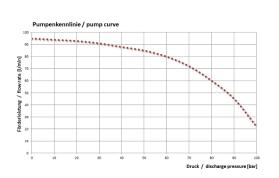


Product Information

Grout Plant IS-80-2-EC (480V-60Hz)







Application areas:

- Micro tunnelling
- Pipe jacking
- Bentonite lubrication
- Cavity filling
- Ground injection
- Groutings

Mixing of:

• Bentonite slurries

Technical Data / Performance Data *

Mixing capacity (20 batches/h)	10,0	m3/h
Effective mixer volume	500	1
Mixing water minimum	170	
Mixer filling level (bag loading)	1080	mm
Capacity each agitator tank (I + II)	1300	I (total 2600l)
Flow rate each pump (I + II)	0 – 95	I/min, electrically continuously adjustable
Discharge pressure each pump (I + II)	100	bar, mechanically continuously limited
Solids grain size	max. 2	mm
Pressure connection pump	(2x) 1"	IG
Water connection	Storz C	2 ½" standard coupling DIN14307, max.6 bar;
Cleaning connection	DN 25	Geka-claw coupling
Power connection	125	A (5-pole terminal box)
Power input	64	KW
Voltage	3~ 480 V / 60 Hz	
Dimensions	6,05 x 2,43 x 2,59	m (LxWxH)
Weight	approx. 5100	kg

)* The specified performance data are non-binding values that differ significantly depending on dosing, mixing and discharge times.

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Art.NO.: 44257 Date: 24.03.2020 Technical specifications are subject to change page 1/2



Product Information

Grout Plant IS-80-2-EC (460V-60Hz)

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Features:

- ✓ Batch mixer 500 I capacity (colloidal mixer)
 fast running colloidal mixer; debagging grid with safety-end switch;
 adjustable filling bar for rough water level indication and water dosage;
 3-way valve in the mixer-forced circulation; complete mixing tank draining
- ✓ 2 Agitator tank 2 x 1300 I capacity; each tank with: fast running agitator; inclined tank bottom for better tank draining; 2 x tank outlet with butterfly valve; connecting pipe with valves for single or common use; tank wall with cleanout; tank cover with inspection port; fill-level probe (empty, full)
- ✓ 2 Double plunger pumps vertically arranged; automatic ball valves (inlet and exhaust valves)
- ✓ Water dosage by manually operated ball valve
- ✓ Cleaning hose including stopcock
- ✓ 2 Pump suction pipes with quick couplings
- ✓ Pump pressure pipe with 4 lubricated high-pressure ball valves
 (2x pressure relief towards agitator, 2x pressure connection plunger pump)
- ✓ Hydraulic aggregat with:
 - 2 electrical drives with each 1 variable pump and each 1 fixed displacement pump
 - visual level indicator
 - return filter including visual oil contamination indicator
 - oil minimum guard
 - venting nozzles
 - 2 hydraulic control blocks each with 1 hand wheel (continuously limitation of pump discharge pressure)
 - electrical adjustment pump flow rate for both plunger pumps (0-100%) continuously
- ✓ 20` Container (double door) in CSC version
- ✓ Lightening container inside
- ✓ Terminal for additional heater 480VAC / 60 Hz, max. 4000 W
- ✓ Terminal for additional device 480VAC / 60 Hz, max. 4000 W
- Electrical function and power control with the following display and control elements:
 - Main switch ON/OFF
 - Mixer ON/OFF
 - Plunger pump I ON/OFF
 - Flow rate pump I [0-100%]
 - Stroke counter pump II
 - 2 x Level indicator agitator tank (empty, full)
 - 2 x Agitator ON/OFF
 - Acknowledge fault

- Emergency-off-button
- Operating mode selector for pumps
- Plunger pump II ON/OFF
- Flow rate pump II [0-100%]
- Stroke counter pump I
- Diverse service buttons
- Display combined fault
- Phase-control

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Accessories (not included in delivery):

- Remote control (cable or radio)
- Electrical limitation discharge pressure
- Digital display discharge pressure
- Visual pressure display
- Data logging
- Grouting hoses
- Water meter
- Mixer scale
- High-pressure cleaner